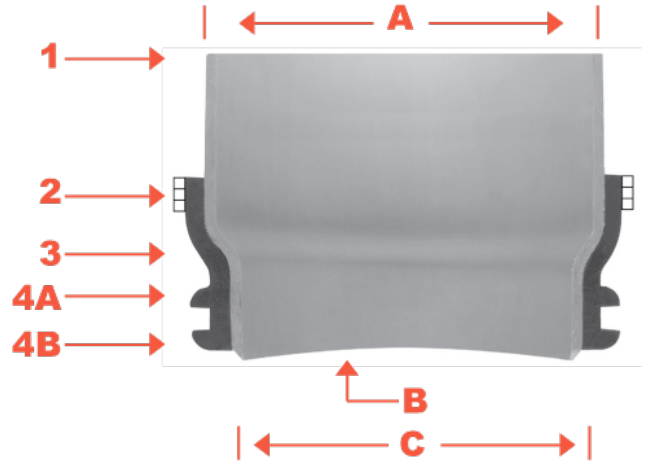


# INSERTA TEE SPECIFICATIONS

## IPS/Sch40 SOLVENT WELD BELL GRAVITY APPLICATIONS

- A.** Bell end accepts pipe with IPS/Sch40 or equivalent O.D. specification in 4", 6" and 8" sizes
- B.** Curvature varies with mainline diameters
- C.** Spigot end PVC SDR26, ASTM D3034  
Diameters: 4", 6" and 8"



PART	PART NAME
1	Hub adaptor
2	Securing Clamp*
3	Rubber Sleeve (available in Nitrile and EPDM by special order)
4A	Upper Segment**
4B	Lower Segment***

**MATERIALS**  
 SDR26 HWS ASTM D3034  
 Band SS #301  
 Screw SS #305  
 Housing SS #301  
 ASTM F477

\* Optional: #316 Stainless Steel band, screw and housing  
 \*\*Distance between 4A and 4B will vary by product type  
 \*\*\*Will not appear on rubber sleeves for concrete or clay pipe

INSERTA TEE SIZE	HOLE DIAMETER
4" (100 mm)	4 1/2" (114 mm)
6" (150 mm)	6 1/2" (165 mm)
8" (200 mm)	8 3/4" (222 mm)

NOTE: Recommended method of cutting hole is with hole saw for PVC and other plastics, and diamond bit for concretes, clay, FRP and D.I. (See installation instructions. Hole saws are available for purchase or rent.)

Project Name:	Lateral Size:
Type of Mainline Pipe or Structure:	Mainline Size: