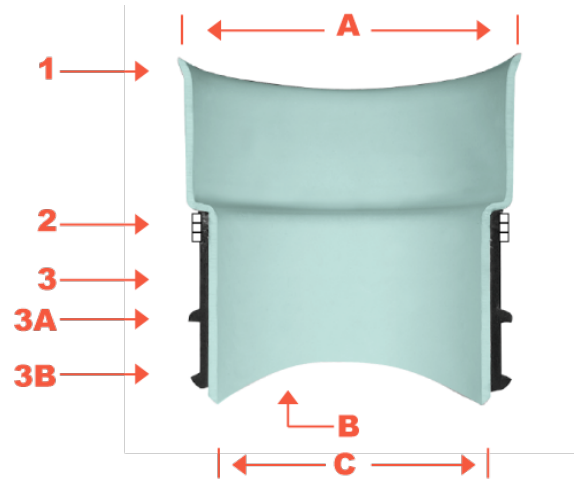


INSERTA TEE SPECIFICATIONS

CORRUGATED HDPE/PP BELL GRAVITY APPLICATIONS

- A.** Bell end accepts corrugated HDPE/PP dual wall pipe—ADS/Hancor Inc. specification in 4", 6", 8" 10" 12", 15", 18", 21", 24" and 30" sizes
- B.** Curvature varies with mainline diameters
- C.** Spigot end PVC SDR35, ASTM D3034
Diameters: 4", 6", 8", 10", 12", 15", 18", 21", 24" and 30"



PART	PART NAME
1	Hub adaptor
2	Securing Clamp*
3	Rubber Sleeve
3A	Upper Segment**
3B	Lower Segment***
4	(Not Shown) ADS/Hancor Inc. supplies valley gasket

MATERIALS
PVC SDR26 ASTM D3034
Band SS #301
Screw SS #305
Housing SS #301
ASTM F477

* Optional: #316 Stainless Steel band, screw and housing
**Distance between 3A and 3B will vary by product type
***Will not appear on rubber sleeves for concrete or clay pipe

INSERTA TEE SIZE

4"	(100 mm)
6"	(150 mm)
8"	(200 mm)
10"	(250 mm)
12"	(300 mm)
15"	(375 mm)
18"	(450 mm)
21"	(525 mm)
24"	(600 mm)
30"	(750 mm)

HOLE DIAMETER

4 1/2"	(114 mm)
6 1/2"	(165 mm)
8 3/4"	(222 mm)
10 7/8"	(276 mm)
12 7/8"	(327 mm)
15 13/16"	(402 mm)
19 3/16"	(503 mm)
22 9/16"	(573 mm)
25 5/16"	(643 mm)
32 17/32"	(826 mm)

NOTE: Recommended method of cutting hole is with hole saw for PVC and other plastics, and diamond bit for concretes, clay, FRP and D.I. (See installation instructions. Hole saws are available for purchase or rent.

Project Name:	Lateral Size:
Type of Mainline Pipe or Structure:	Mainline Size: