

INSERTA TEE® PIPE FITTINGS

Installation Procedure

Step 1

Core the proper size hole.



Step 2

Insert the rubber sleeve into the cored hole with the **GOLD VERTICAL LINE ON THE RUBBER SLEEVE** facing to the side of the mainline. The upper segment should be on top of the wall or rib and the lower segment (PVC, Ribbed & Polyethylene pipe only) should be on the inside of the pipe.



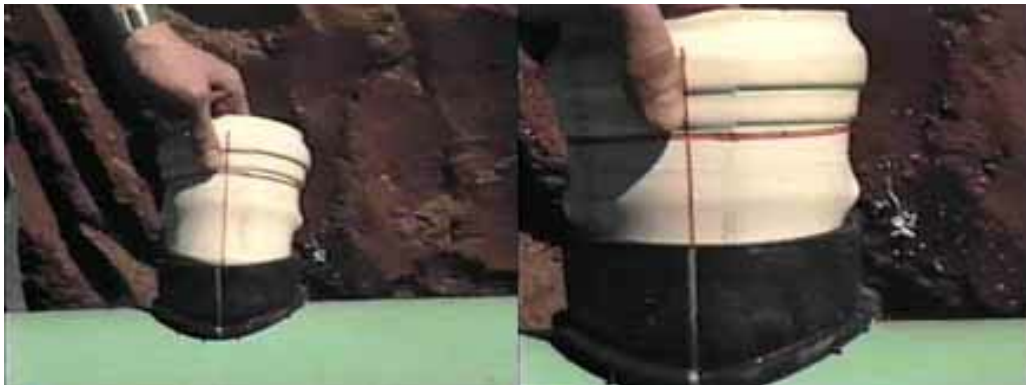
Step 3

Apply the INSERTA TEE solution supplied to the inside of the rubber sleeve and to the outside of the PVC hub adapter. **CAUTION!** Using pipe lube may result in Hub adapter popping out!



Step 4

Place the PVC hub adapter into the rubber sleeve. Make sure that the **RED VERTICAL LINE ON THE PVC HUB ADAPTER IS IN LINE WITH THE GOLD VERTICAL LINE ON THE RUBBER SLEEVE.**



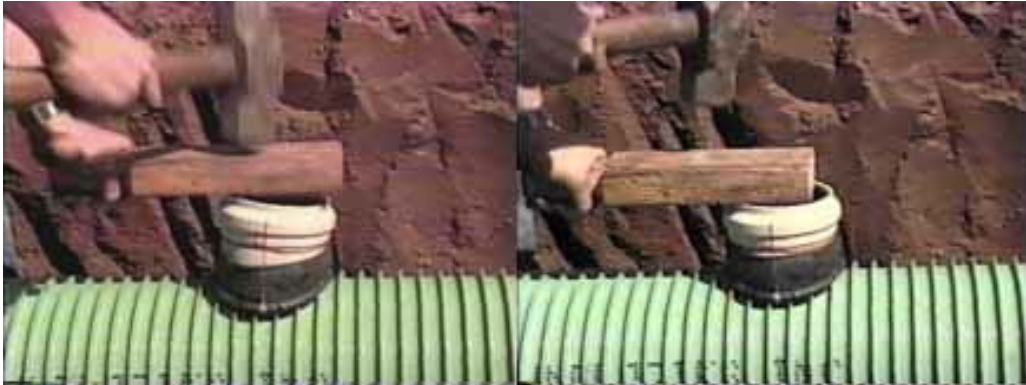
Step 5

Place the 2 x 4 board onto the top of the PVC hub adapter.



Step 6

The **RED HORIZONTAL LINE AT THE TOP OF THE HUB ADAPTER** is a depth mark. This tells the installer just how far to drive the adapter into the rubber sleeve. Using the board and hammer drive the PVC hub adapter into the rubber sleeve to where the **HORIZONTAL RED LINE ON THE PVC HUB ADAPTER MEETS THE TOP OF THE RUBBER SLEEVE**.



Step 7

Place the stainless steel band around the top of the rubber sleeve and tighten down.



Step 8

Install side service pipe in normal manner.

